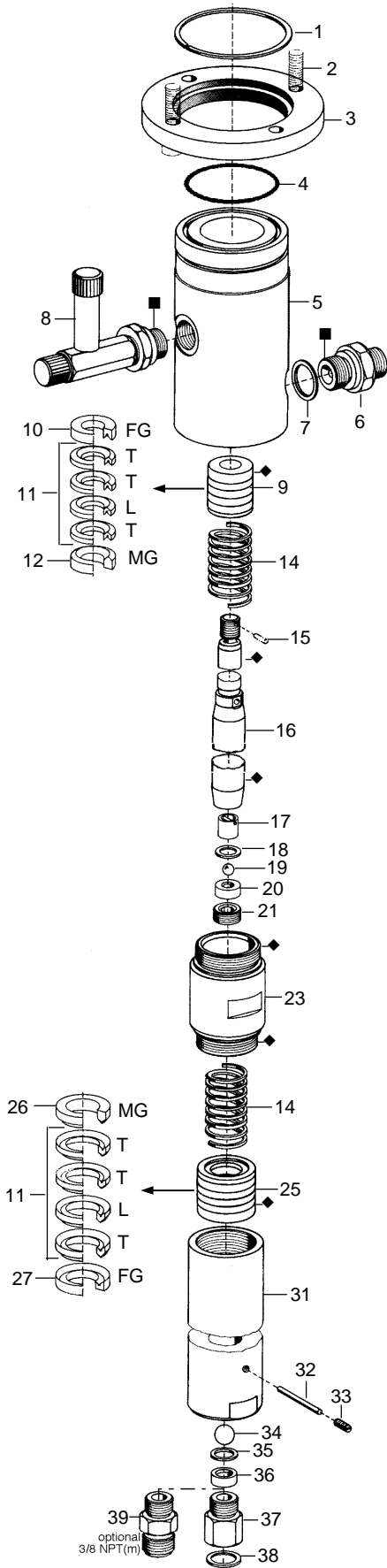


PARTS LIST & DIAGRAM

2528/3032 MATERIAL PUMP



Pos.	Part nos.	Description	Qty.
	L211-001	3032 Bare pump complete	
	483834	3032 Material pump only (15 / 42)	
	473545	2528 Material pump only (11 / 42)	
1	473537	Retaining ring	1
2	461067	Bolt	4
3	471658	Connecting ring	1
4	● ○ 311928	O-ring	1
5	483036	Oil housing, 3032	1
6	470007	Oil housing, 2528	1
	060585	Non return valve	1
	415448	Ball retainer	1
	410187	Ball, 6mm	1
7	● ○ 310131	Sealing washer, metal	1
	060046	Oil filler consisting of;	1
8	210684	Oil filler cap	1
	● ○ 310247	O-ring for cap, 9.3x2.4	1
9	210714	Drain screw	1
	● ○ 310239	O-ring for drain screw, 8x1.5	1
	160164	Oil filler housing	1
	210706	Lock nut	1
	483788	Upper packing mixed, 3032	1
10	483435	Upper packing mixed, 2528	1
	216275	Female gland, 3032	1
11	210315	Female gland, 2528	1
	* ○ 630318	Packing ring set U&L, 3032, consisting of;	
11	627934	Upper packing ring teflon	3
	311502	Upper packing ring leather	1
	627956	Lower packing ring teflon	3
11	311510	Lower packing ring leather	1
	* ○ 630316	Packing ring set U&L, 2528	1
12	483184	Male gland, 3032	1
	483133	Male gland, 2528	1
14	483583	Spring, 2528/3032MP	2
15	○ 460133	Tension pin	1
16	* 483044	Piston, 3032MP (18.7cm OL)	1
16	* 473146	Piston, 2528MP	1
17	160490	Ball stop assembly, 3032/2528MP	1
18	● ○ 310263	Sealing washer, metal	1
19	* ○ 410187	Ball, 6mm	1
20	* 410527	Valve seat, 6mmB	1
21	210870	Retaining nut, 3032/2528MP	1
23	470031	Spring housing, 3032/2528	1
25	483761	Lower packing mixed, 3032	1
25	483443	Lower packing mixed, 2528	1
26	483176	Male gland, 3032	1
	483125	Male gland, 2528	1
27	483117	Female gland, 3032	1
	210307	Female gland, 2528	1
31	483109	Pressure cylinder, 3032	1
	470023	Pressure cylinder, 2528	1
32	470600	Pin, 3032/2528MP (not included with P.Cylinder)	1
33	491799	Threaded pin (serie ?) (not included with P.Cylinder)	1
34	470597	Threaded pin (serie ?)	1
34	* ○ 410195	Ball, 10mm	1
35	● ○ 218030	Sealing washer, metal	1
36	* 410543	Valve seat, 10mmB	1
37	470058	Seat retaining screw, 3032/2528iv, metric F	1
38	● ○ 482455	Sealing washer, nylon	1
Accessories:			
	● 487996	Seal kit, 2528/3032MP	1
	○ 999213	Packing kit, 2528MP	1
	○ 999220	Packing kit, 3032MP	1
39	489204	Seat ret. screw, 3032/2528iv, 3/8M(for remote suction)	opt.
Mounting bolts:			
	460443	Bolt, M5 x 10	4
	460230	M5 washer	4
	L002-702	Ground wire	1

- Symbols:**
- Seal kit
 - Packing kit
 - * Wearing parts
 - Blue locktite
 - ◆ Wheel bearing grease